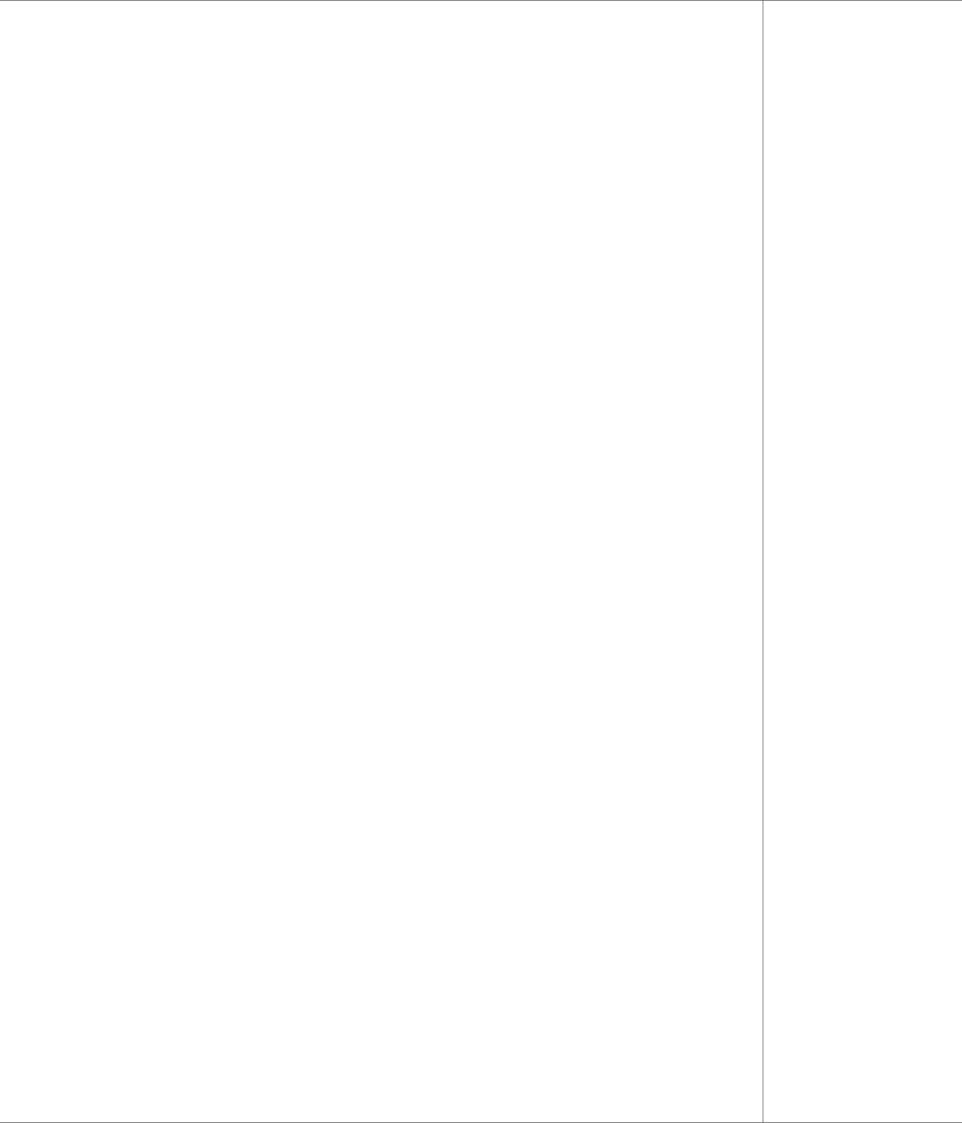
PRECIOSA PRODUCTBOOK INSPIRATIONS & INNOVATIONS AW 2018/19



INSPIRATIONS & INNOVATIONS

AW 2018/19

THE NEREID COLLECTION



CRYSTAL NET

Soft, light and flexible, our stunning Crystal Net is the first innovation of its kind and literally covers whatever it touches in authentic Bohemian crystal. Each piece is a customizable masterpiece of a combination of up to 10 different stone colors and sizes, allowing limitless possibilities and making the Crystal Net a high fashion frontrunner.

Made with our premium quality, lead-free MC Chaton Rose MAXIMA hotfix stones, the Crystal Net comes in eight stone sizes, (ss 10 - ss 48), and our full range of colors and coatings. For additional information and product specifications, please refer to page 107.









Art. 438 11 618 SIZE ss 30, 34, 40, 48

Product Specifications:



STRING TYPE



SPACING Minimum of 1 mm between each stone



STRING COLOR Black, white or mixed



DIMENSIONS Maximum dimension is 70 x 160 cm



EDGE

Loose, looped, filled-in, neat



PRODUCTION VARIABILITY Combined maximum of 10 different colors/coatings and sizes:





APPLICATIONS

Suitable for sew-on, sew-together





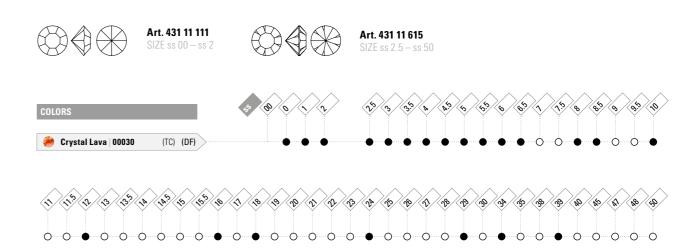
CRYSTAL LAWA

A dreamy mixture of red, orange and pink hues, Crystal Lava provides the perfect pop of color and warmth to an otherwise inky fall palette. Its oversaturated tones give the coating a tantalizing, almost erotic nature able to enliven any winter weather-ready piece.

Crystal Lava is now part of our catalogue offer of coatings for our premium quality, lead-free MC Chaton MAXIMA and MC Chaton Rose MAXIMA product lines.



MC Chaton MAXIMA LEAD-FREE BRILLIANCE



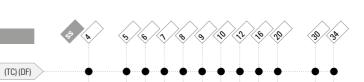
MC Chaton Rose MAXIMA BRILLIANCE

Crystal Lava | 00030

Crystal Lava | 00030



(TC) (HF)



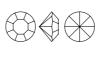
Art. 438 11 618 SIZE ss 30, 34, 40, 48

Crystal Red Flame is bitter and metallic, and the perfect balance to sweeter, citrusier tones. A luxury brand staple, the rich scarlet shade of Red Flame gives a touch of opulence to every piece it adorns.

Crystal Red Flame is now part of our catalogue offer of coatings for our premium quality, lead-free MC Chaton MAXIMA, MC Chaton Rose MAXIMA and MC Heart MAXIMA 1H product lines.



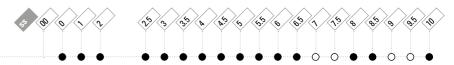
MC Chaton MAXIMA LEAD-FREE BRILLIANCE

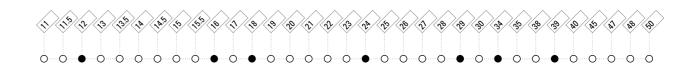












MC Chaton Rose MAXIMA PRILLIANCE



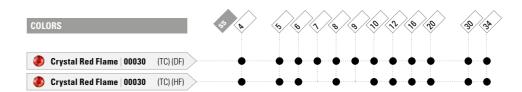






Art. 438 11 615 SIZE ss 5, 6, 7, 8, 9, 10, 12, 16, 20





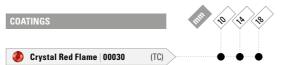
MC Heart MAXIMA 1H PRILLIANCE











- Standard catalogue item
- O Minimum order quantity required; for more details, please contact the Preciosa sales office

Products with coatings Crystal Lava and Red Flame are not resistant to plating and similar processing.

Inspired by the naturally occurring color of lapis lazuli, an intensely blue metamorphic rock used as a semi-precious stone since antiquity, Deep Sea is entirely unique and a market first. Its opaque nature gives Deep Sea a sense of maturity that feels almost augmented, making it an interesting yet elegant color staple for AW 2018/19.

Deep Sea is now part of our catalogue offer of colors for our premium quality, lead-free MC Chaton MAXIMA and MC Chaton Rose MAXIMA product lines.

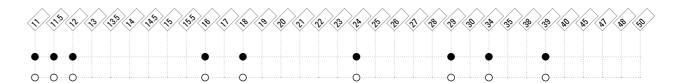


MC Chaton MAXIMA PRILLIANCE





COLORS		\$	(B) (0)		25/2	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	N N65 /65	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	\65\\\\	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	65 05 C	96 10
Deep Sea 33400	(U)	>	• •	• •	•	, •	• • •	• •	• •	• •	• •	• •
Deep Sea AB 33400	(TC) (U)	>		0)(



MC Chaton Rose MAXIMA LEAD-FREE BRILLIANCE

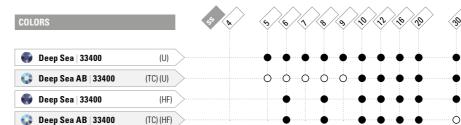






Art. 438 11 615 SIZE ss 5, 6, 7, 8, 9, 10, 12, 16, 20



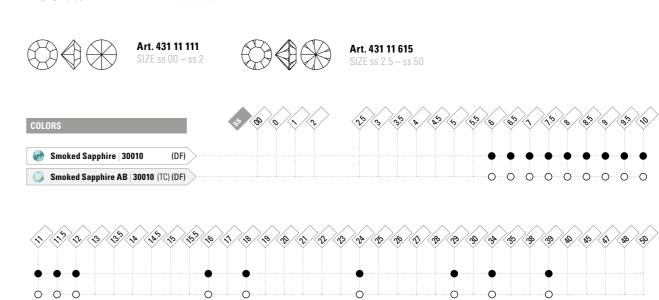


A more washed-out version of its classic namesake, Smoked Sapphire is starker and eerily reminiscent of lake water. Its cold undertones give it an otherworldly feel, leading the imagination down a dark fanciful path, which coincides nicely with AW 2018/19's anticipated catwalks.

Smoked Sapphire is now part of our catalogue offer of colors for our premium quality, lead-free MC Chaton MAXIMA and MC Chaton Rose MAXIMA product lines.



MC Chaton MAXIMA LEAD-FREE BRILLIANCE



MC Chaton Rose MAXIMA LEAD-FREE BRILLIANCE

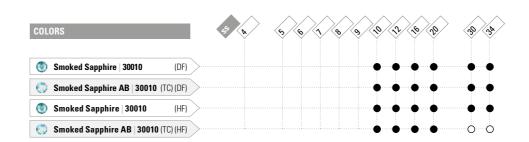






SIZE ss 5, 6, 7, 8, 9, 10, 12, 16, 20





The perfect balance of intensity and restraint, Erinite's greenish-blue hue is both strikingly elegant and elusively intriguing. Its purposefully faded look gives the stone a natural vintage flair making it a sublimely must-have embellishment for any fall or winter wardrobe piece.

Erinite is now part of our catalogue offer of colors for our premium quality, lead-free MC Chaton MAXIMA and MC Chaton Rose MAXIMA product lines.



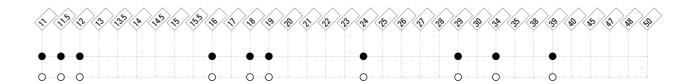
MC Chaton MAXIMA PRILLIANCE







COLORS		ę?	00	25	3	k5/65/	(0) (0)	65/1	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	6 65	9 95	
S Erinite 50010	(DF)	>								•	• •	•
Erinite AB 50010	(TC) (DF)	>		 ····		 .ii			(Ö	0	



MC Chaton Rose MAXIMA LEAD-FREE BRILLIANCE





Art. 438 11 110

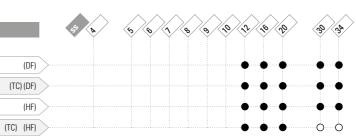


Art. 438 11 615 SIZE ss 5, 6, 7, 8, 9, 10, 12, 16, 20



Art. 438 11 618 SIZE ss 30, 34, 40, 48



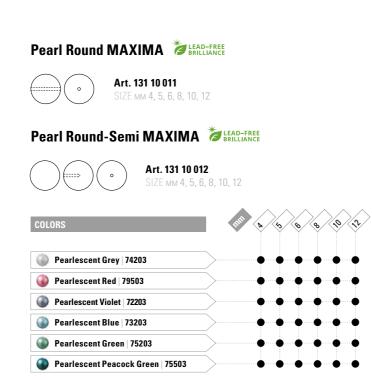


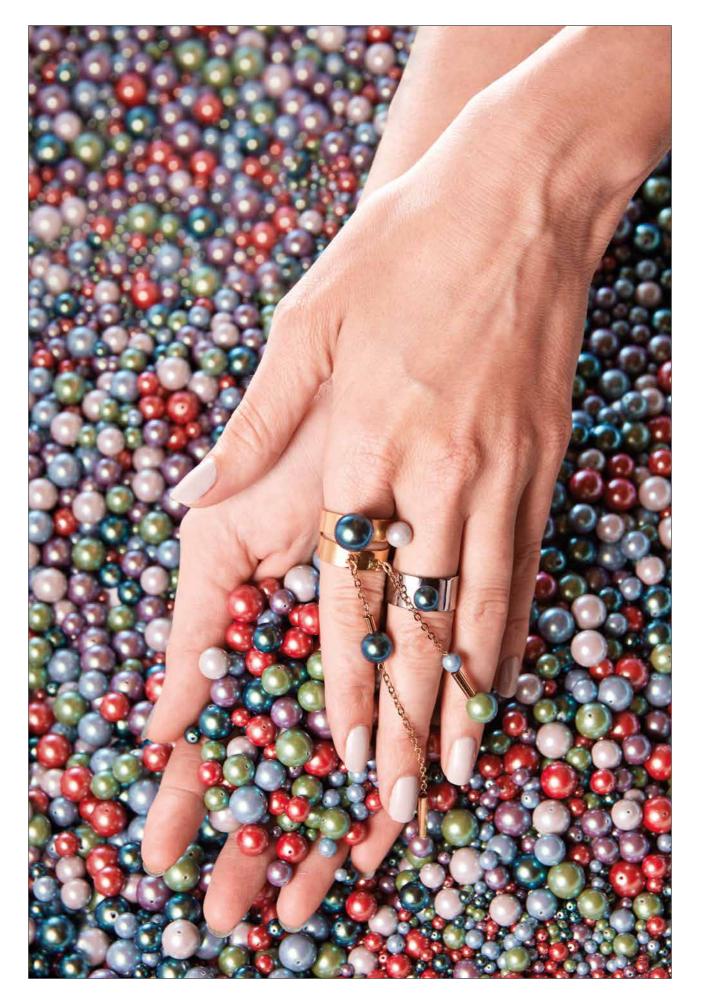
PEARLESCENT COLORS

These cool Pearlescent hues play tribute to the submarine ecosystems that house fantastical and conceivably disturbing creatures still undiscovered by the human eye. Used together these colors create a wonderfully chilly palette, perfect for an after-dark adornment.

Pearlescent Grey, Red, Violet, Blue, Green and Peacock Green are now part of our catalogue offer of Pearlescent colors for our premium quality, lead-free Nacre Pearl MAXIMA product line in all sizes.







RUTHENIUM

A chic setting for any color or coating, Ruthenium plating provides a subtle yet strong statement with its cold, chrome-like sheen that gives an underground, fetish-y feel to any seasonal accessory.

Available as cup chains, rondelles, balls, crystal tubing and settings, our Ruthenium plating is part of our premium quality MAXIMA product range and is both lead-free and nickel-free.



Plating	Туре	Art.
/75	Ruthenium	Cup Chains MAXIMA ss6.5, 8.5,12, 18
/05	Ruthenium	Cup Chains MAXIMA ss16,29 Cup Chains MC Baguette MAXIMA 7x3 mm Rondelles and Balls Crystal Tubes Fancy Rondelles Stones in Settings, Sew-on Stones in Fancy Settings, Sew-on

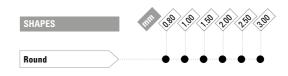
Not available for: Strass Rings, MC Chaton Rose MAXIMA/VIVA 12®, MC Chaton Rose Maxima Pins, MC Chaton Rivet MAXIMA.

Inspired by mythical sunken treasure lost long ago to the murky abyss, our glass Aventurine is speckled with flecks of gold intended to perfectly replicate the shimmer and texture of natural aventurine quartz. Stunningly smooth and with its creamy coloring, Aventurine is the ultimate in effortless enhancement.

Available in our catalogue offer of round shapes, our glass Aventurine comes in two colors: Gold and Blue.



Aventurine Blue



Aventurine Gold



KRATIRAS

Greek for "crater," Kratiras mimics the undulating surface of the sea floor as it's continuously shaped by the current and unseen creatures that inhabit the deep. The stone's uniqueness lies in its ugly-beauty, which provides the perfect twist to fashion's fall and winter staples.

Available in one size, (25x18 mm), and in settings with one loop or two loops, our limited edition Kratiras cabochon comes in three colors: Smoked Topaz, Deep Sea and Jet coated in Brown Flare — all frosted. Suitable application methods include gluing, (no setting), and sew-on (in setting with loops).



Available Platings

Plating	Туре
/04	rhodium
/05	ruthenium
/07	gold
/09	silver
/NR	rose anld

Kratiras

Art.	Color	Coating	Foiling	Finishes	Size	Pack. unit
					ММ	GROSS
417 12 364	10220	-	G	frosting	25 x 18	1/18
417 12 364	23980	BrF	U	frosting	25 x 18	1/18
417 12 364	33400	-	U	frosting	25 x 18	1/18

Kratiras in Settings | 1 Loop

Art.	Color	Coating	Foiling	Finishes	Size	Pack. unit
					ММ	GROSS
7192 0034	10220	-	G	frosting	25 x 18	1/18
7192 0034	23980	BrF	U	frosting	25 x 18	1/18
7192 0034	33400	-	U	frosting	25 x 18	1/18

Kratiras in Settings | 2 Loops

Art.	Color	Coating	Foiling	Finishes	Size	Pack. unit
					MM	GROSS
7192 0035	10220	-	G	frosting	25 x 18	1/18
7192 0035	23980	BrF	U	frosting	25 x 18	1/18
7192 0035	33400	-	U	frosting	25 x 18	1/18

HEXAGON

The Hexagon cabochon was inspired by the effect created when light permeates water to dance on the scales of its sea creature inhabitants. The stone's hexagonal shape and playful iridescence encapsulates AW 2018/19's mood of overindulgence and our fascination with the hyper real.

Available in two sizes, (6x6, 8x8 mm), our limited edition Hexagon cabochon comes in two versions: Crystal and Crystal coated in Vitrail Medium. This stone is suitable for gluing.



Art.	Color	Coating	Foiling	Size	Packing unit
				MM	GROSS
413 31 304	00030	-	S	6×6	1
413 31 304	00030	VM	Al	6×6	1
413 31 304	00030	-	S	8 × 8	1/2
413 31 304	00030	VM	Al	8×8	1/2

Like sunrays sparkle on the heaving waves, Crystal Pure exquisitely reflects the color of whatever lies beneath it. The stone's absence of foiling allows the base fabric to shine through, albeit in a beautifully distorted manner that gives any garment or accessory a subtle yet interesting twist.

Our premium quality MC Chaton Rose MAXIMA hotfix version is now available without foiling in Crystal and Crystal coated in AB in 12 sizes.



MC Chaton Rose MAXIMA Crystal Pure Serilliance

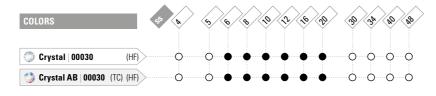




Art. 438 11 110



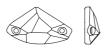




Though it's widely accepted that symmetry is inherently pleasing to the eye, the chaotic angles of the Fantasy shape give it an intriguing edge that draws the viewer reluctantly in. Able to create endless geometric patterns, the Fantasy is a stone intended to make a statement.

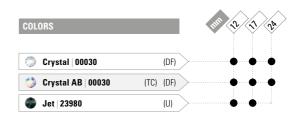
Available in three sizes, (12, 17, 24 mm), our Fantasy flatback sew-on stone is part of our premium quality, lead-free MAXIMA product range and comes in three versions: Crystal, Crystal coated in AB and Jet.





MC Fantasy 301 2H | Art. 438 09 301





- Standard catalogue item
- O Minimum order quantity required; for more details, please contact the Preciosa sales office

NACRE PEAR

This long-demanded teardrop shape adds a sophisticated flair and touch of originality to any embellished accessory or garment it adorns. Paired with a variety of stones, from round Nacre Pearls to our wide range of Fashion Jewelry Components, the Nacre Pear gives any design that extra special something.

The Nacre Pear is available in two sizes, (15x8, 10x6 mm), and in our catalogue offer of Nacre colors.







Nacre Pear | Art. 131 50 011

LEAD-FREE BRILLIANCE

COLORS

IIII	150+	6/0/6	>

	_
Pearl Effect White 70000	<u> </u>
Pearl Effect Cream 71000	\rightarrow
Pearl Effect Light Creamrose 77000	>
Pearl Effect Creamrose 77500	\
Pearl Effect Rosaline 77800	>
Pearl Effect Peach 79000	-
Pearl Effect Vanilla 71600	<u> </u>
Pearl Effect Gold 78600	
Pearl Effect Bronze 78800	
Pearl Effect Light Green 75700	
Pearl Effect Dark Green 75800	
Pearl Effect Lavender 72000	\preceq
Pearl Effect Light Burgundy 79300	—
Pearl Effect Bordeaux 79900	
Pearl Effect Red 79500	\preceq
Pearl Effect Dark Copper 78900	
Pearl Effect Light Blue 73000	
Pearl Effect Blue 73300	
Pearl Effect Dark Blue 73500	
Pearl Effect Light Grey 74000	
Pearl Effect Dark Grey 74500	
Crystal Sage 72597	
Crystal Malachite 75695	\preceq
Crystal Salmon Rose 77175	\preceq
Crystal Cranberry 79158	\prec
Crystal Aqua Blue 76345	\prec
Crystal Navy Blue 76375	\prec
Crystal Ceramic Grey 71455	\prec
	=
Crystal Magic Black 72398	

- Standard catalogue item
- O Minimum order quantity required; for more details, please contact the Preciosa sales office

The classic Navette is in every designer's repertoire and essential for creating leafy floral patterns. Its new lead-free quality gives it an even more brilliant sparkle that elevates any piece to the next level of refinement.

Available in our catalogue offer of six sizes, 47 colors and coatings and all platings for both sew-on settings and jewelry cups, (with the exception of size 4 x 2 mm, which is only available as a loose stone), our MC Navette is now part of our premium quality, lead-free MAXIMA product range.



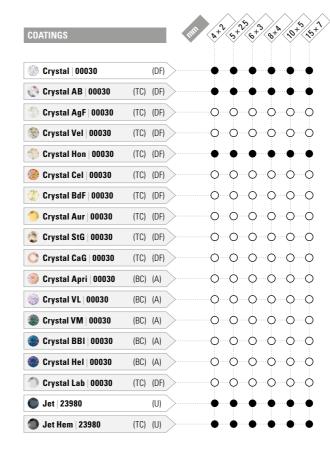
MC Navette MAXIMA LEAD-FREE BRILLIANCE





Art. 435 14 111 SIZE mm 4×2, 5×2.5, 6×3





COLORS		Mill	W+7/4	2+/5	,+ ³ /6	6 ⁺ A	0+/2
3 Amethyst 20050	(DF)	>	•				
💸 Aqua Bohemica 60010	(DF)	>	•		•	•	•
Black Diamond 40010	(DF)	>	•		•		
Emerald 50730	(DF)	>	•		•	•	•
🌦 Light Amethyst 20020	(DF)	·····	•		•	•	•
\gg Lt. Colorado Topaz 10330	(DF)	>	•		•	•	•
🎒 Light Peach 90300	(DF)	>	•		•	•	•
🍔 Light Rose 70020	(DF)	>	•		•	•	
🎒 Light Siam 90070	(DF)	>	•		•		
Montana 30340	(DF)	>	•		•	•	•
Peridot 50520	(DF)	>	•		•	•	•
🤲 Rose 70010	(DF)	>	•		•	•	
Smoked Topaz 10220	(DF)	>	•		•	•	•
🎇 Tanzanite 20410	(DF)	>	•	-	•	•	•
Colours AB (TC	(DF)	·····	Ö	(

- Standard catalogue item
- O Minimum order quantity required; for more details, please contact the Preciosa sales office

MC Navette MAXIMA in Setting, Sew-on PRILLIANCE



Art.	Plating	Size of Stones	Туре	Packing Unit					
		MM		GROSS					
7193 9026	/xx	5×2.5	With bottom	5					
7193 9036	/xx	6×3	Without bottom	5					
7193 9046	/xx	8×4	Without bottom	5					
7193 9056	/xx	10×5	Without bottom	1					
7193 9048	/xx	15×7	Without bottom	1					

Available Platings

Plating	Туре
/00	raw
/01	silver
/02	gold
/03	black
/04	rhodium
/05	ruthenium
/np	roce gold

MC Navette MAXIMA in Setting, Jewelry Cup



			9, 00110	m, cup
Art.	Plating	Size of Stones	Туре	Packing Unit
		ММ		GROSS
7193 9126	/xx	5×2.5	With bottom	5
7193 9136	/xx	6×3	With bottom	5
7193 9146	/xx	8×4	With bottom	5
7193 9156	/xx	10×5	With bottom	1
7193 9148	/xx	15×7	With bottom	1

Available Platings

Plating	Туре	
/00	raw	
/01	silver	
/02	gold	

Perfect as a stand-alone stone or combined with other shapes, the Octagon is a time-honored classic and inherently bold. Now lead-free, the stone's incandescent sheen makes it more captivating and more classic than ever.

Available in our catalogue offer of three sizes, 14 colors and all platings for both sew-on settings and jewelry cups, our MC Octagon is now part of our premium quality, lead-free MAXIMA product range.





MC Octagon MAXIMA | Art. 435 34 222





OLORS		11/1 8+6 V	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
Amethyst 20050	(DE)		
	(DF)		,,
Aqua Bohemica 60010	(DF)	<i>></i>)(
Emerald 50730	(DF)	> • •)(
👺 Light Amethyst 20020	(DF)	> • •)(
🍪 Light Colorado Topaz 10330	(DF)	> • •)
🌕 Light Peach 90300	(DF)	> • •)(
🌼 Light Rose 70020	(DF)	>)
Montana 30340	(DF)	> • •)
Peridot 50520	(DF)	> • •)
Rose 70010	(DF)	> • •)
Smoked Topaz 10220	(DF)	>)
🌎 Tanzanite 20410	(DF)	>)
Colours AB (TO	C) (DF)	<u> </u>)(

MC Octagon MAXIMA in Setting, Sew-on LEAD-FREE BRILLIANCE

J			U .	
Art.	Plating	Size of Stones	Туре	Packing Unit
		ММ		GROSS
7193 7406	/xx	8×6	Without bottom	2
7193 7408	/xx	10×8	Without bottom	1
7193 7410	/xx	12×10	Without bottom	1

Available Platings

Plating	Туре
/00	raw
/01	silver
/02	gold
/03	black
/04	rhodium
/05	ruthenium
/NP	roco gold

MC Octagon MAXIMA in Setting, Jewelry Cup Frilliance

	,		3,	/
Art.	Plating	Size of Stones	Туре	Packing Unit
		ММ		GROSS
7193 7006	/xx	8×6	With bottom	2
7193 7008	/xx	10×8	With bottom	1
7193 7010	/xx	12×10	With bottom	1

Available Platings

Plating	Туре	
/00	raw	
/01	silver	
/02	gold	

Never out of style, chains are one of fashion's most versatile forms of expression. Our now lead-free Channel is more dazzling than ever and the ultimate choice for creating chains that bedazzle.

Available in our catalogue offer of three sizes in Crystal and Crystal with the AB and Honey coatings, (with the exception of the largest size, ss 29, which comes in an additional nine colors and in settings with two loops), our MC Channel is now part of our premium quality, lead-free MAXIMA product range.



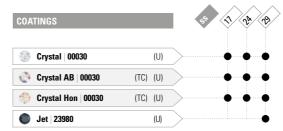
MC Channel MAXIMA | Art. 431 11 616 BRILLIANCE











COLORS		\$5 \(\lambda\)\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
Amethyst 20050	(U)	\
Aqua Bohemica 60010	(U)	>
Black Diamond 40010	(U)	>
Emerald 50730	(U)	>
light Colorado Topaz 10330	(U)	>
light Peach 90300	(U)	\
Sight Siam 90070	(U)	>
Montana 30340	(U)	>



Art.	Plating	Size of Stones	Packing Unit
		SS	GROSS
*7113 3011	/xx	29	1

Available Platings

Plating	Туре
/00	raw
/01	silver
/02	gold
/03	black
/04	rhodium
/05	ruthenium
/0R	rose gold

* Minimum order quantity required.

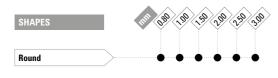


TOURMALINE BLUE GREEN

Tourmaline perfect blend of blue and green is one that has and never will go out of style. Its vibrant, sophisticated hue pairs well with a variety of colors and platings making Tourmaline the anticipated star of many AW 2018/19 runway looks.

Tourmaline is now part of our catalogue offer of colors for our premium quality, lead-free Nanogems. Suitable application methods include lost wax casting, setting, pressing, cup chains, CNC setting and gluing.





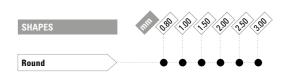
Other catalogue shapes and sizes available on request.

TANZANITE VIOLET BLUE

A favorite color choice of respected jewelers from around the world, the sought-after violet-blue hue of natural tanzanite gemstones makes it one of the most valuable. Our Tanzanite is indistinguishable from its natural counterpart and its flawlessly icy tone makes it an instant cold weather classic.

Tanzanite is now part of our catalogue offer of colors for our premium quality, lead-free Nanogems. Suitable application methods include lost wax casting, setting, pressing, cup chains, CNC setting and gluing.





Other catalogue shapes and sizes available on request.

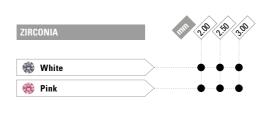
BUFF TOP SOUARE

A new take on the classic Princess cut, the 24-facet Buff Top Square is simple and sleek. Its smooth, polished dome and lasting durability makes the Buff Top Square a men's jewelry favorite and is the perfect minimalist enhancement.

Available in three sizes, (2.00, 2.50, 3.00 mm), the Buff Top Square comes in our catalogue offer of colors for our premium quality, lead-free Zirconia and Nanogems.









Other catalogue colors available on request.

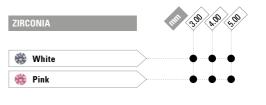
SNOWFIAKE SNOWFIAKE

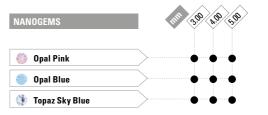
The scintillating effect created by our Snowflake cut's 61 facets makes it a perfect stand-alone stone or focal piece. This unique cut is a market first and gives the stone a rich, luxurious aesthetic that pairs well with everything.

Available in three sizes, (3.00, 4.00, 5.00 mm), the Snowflake comes in our catalogue offer of colors for our premium quality, lead-free Zirconia and Nanogems.









Other catalogue colors available on request.

Environmental Responsibility

Preciosa upholds a strict policy that ensures environmentally friendly and safe working conditions throughout the entirety of our production process, which we submit for regular auditing by relevant authorities. The highest standards of quality and ecological certification are fully met by our lead-free MAXIMA by Preciosa® product line, which contains less than 0.009 % lead.

We adhere to and comply with all major crystal industry standards and legislations listed below:

ASTM F2923-11*

Standard Specification for Consumer Product Safety for Children's Jewellery

ASTM F963-11*

Standard Consumer Safety Specification for Toy Safety

CPSC 16 CFR 1303

Lead in a Surface Coating

CPSIA*

Consumer Product Safety Improvement Act

- * Requirements of this standard are fully met by Lead-Free Brilliance products.
- ** Except Citrine, Coral, Garnet, Hyacinth, Light Siam, Olivine, Siam, Sun

Preciosa products that carry our new Lead-Free Brilliance symbol contain less than 0.009% lead (< 90 ppm) and are made according to the highest environmental and sustainable manufacturing practices. These premium products meet the most stringent industry standards and international certifications.



SAFETY OF TOYS

Heavy metal migration limits according to Directive 2009/48/EC

OEKO-TEX STANDARD 100

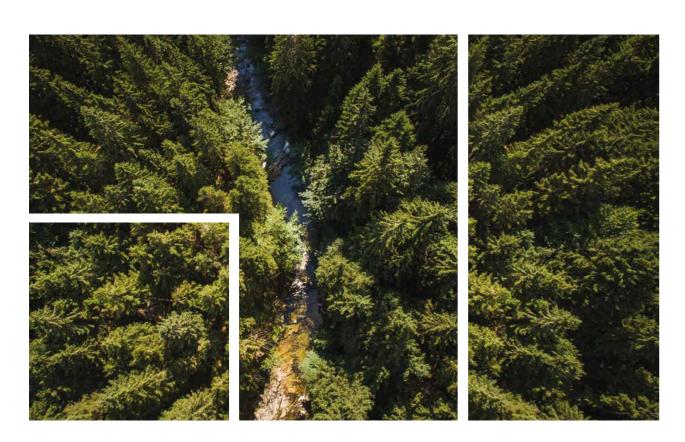
Product Clase

REACH

Registration, Evaluation, Authorisation and Restriction of Chemical Substances

ROHS*

Restriction on Use of Hazardous Substances







PRECIOSA

He adquarters

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